



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3718
Job Sheet 176230



Part No: 646.3718

Job Qty: 30 ea

Part Name: Custom Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 9 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/27/18	0.00	0.00	Start Up Waterjet		18/04/20
110	Waterjet	30 pcs		4/27/18	0.00	0.90	Waterjet1		18/04/20
120	QC	30 pcs		4/27/18	0.00	0.00	QC2 Waterjet-1		18/04/20
130	QC	30 pcs		4/27/18	0.00	0.00	QC8-1		38
140	Outsource	30 pcs		4/27/18			ATG001-VC		CC 18-3-1
150	Packaging	30 pcs		4/27/18	0.00	0.00	Packaging2		AF 18/05/16
160	QC	30 pcs		4/27/18	0.00	0.00	QC5		MAY 22 2018
190	Packaging	30 pcs		4/27/18	0.00	0.00	Packaging3-1		MAY 25 2018
200	QC21-SA	30 Ea		4/27/18	0.00	0.00	QC21		MAY 25 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 039759 ATG, black anodize and prime as per dwg 646.3718 Rev. A

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS
21
3-89

MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.1020 sf (.0034 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	250	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Custom Washer	0.880Inches ± 0.010	0.890 0.870	0.871	
2	Custom Washer	0.560Inches ± 0.010	0.570 0.550	0.559	
3	Custom Washer	0.209Inches + 0.005 - 0.001	0.214 0.208	0.211	
4	Custom Washer	0.060Inches ± 0.030	0.090 0.030	0.062	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S064802



Part: 646.3718

Job No: 176230

Serial No/Batch: S064802

Revision:

Inspector:

Date: 04/24/18

646
176230
S064802
3x
OK



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039759**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039759
PO Date: 5/1/18
Due Date: 5/11/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

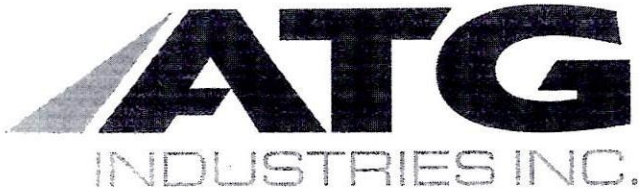
Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173009	RB T103296-103	Collar Half -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/11/18	4 pcs	0 pcs 4x	4 pcs	\$8.40/pcs	\$33.60
2	176714	RBW1205G00231-3G-3	Tube -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/11/18	10 pcs	0 pcs 10x	10 pcs	\$8.40/pcs	\$84.00
3	173010	RB T103296-105	Collar Half -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/11/18	4 pcs	0 pcs 4x	4 pcs	\$8.40/pcs	\$33.60
4	175739	649.4814	Doubler ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2)	Firmed	5/11/18	10 pcs	0 pcs 10x	10 pcs	\$7.71/pcs	\$77.10

5/7/2018

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	176687	649.4820	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/11/18	16 pcs	0 pcs ✓ 16x	16 pcs	\$13.46/pcs	\$215.36 A18/05/16
6	176251	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	5/11/18	30 pcs	0 pcs ✓ 30x	30 pcs	\$2.41/pcs	\$72.30 A18/05/16
7	176230	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	5/11/18	30 pcs	0 pcs ✓ 30x	30 pcs	\$5.41/pcs	\$162.30 A18/05/16
8	176686	649.4819	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/11/18	20 pcs	0 pcs ✓ 20x	20 pcs	\$8.21/pcs	\$164.20 A18/05/16
9	175737	649.4812	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/11/18	6 pcs	0 pcs ✓ 6x	6 pcs	\$13.61/pcs	\$81.66 A18/05/16
Grand Total:										\$924.12

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915178

Date: 16-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 649.4814 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22992 PO: PO039759 Line: 4 Rev: E		
30 ea	Part: 646.3718 Custom Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22995 PO: PO039759 Line: 7 Rev: A		MAY 22 2018 DAS 11 9-89
6 ea	Part: 649.4812 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22997 PO: PO039759 Line: 9 Rev: E		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/05/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			